

SixTrak IPm™

Industrial RTU



High-Performance Industrial RTU

The SixTrak ST-IPm-8460 Industrial RTU provides powerful control for many automation applications. With many serial and ethernet ports, the ST-IPM-8460 reliably controls processes in harsh environments.

No matter what the application, the ST-IPm-8460 can be easily configured to meet your needs. Dual power inputs and support for redundant Ethernet networks help increase uptime while a multitude of communication ports and supported protocols enable connectivity to a variety of field devices.

In addition to featuring an open source Linux programming platform, users can customize applications using IEC 61131-3 languages including structured text, ladder diagram, function block diagram, instruction list and sequential function chart. Advanced debugging and workbench features include version control, XML project item import, project creation/validation scripting, template creation, project visualization and extended protocol support, all designed to easily support large, complex projects across multiple devices.



Applications

- Energy
- Oil & Gas
- Processing Plants
- SCADA
- Utilities
- Water/Wastewater

Product Highlights

- Dual Ethernet Network Support
- Built-in Data Logging
- Local Monitoring with Built-in I/O
- Multiple Serial Ports for Application Versatility
- Wide Operating Temperature for Harsh, Remote Locations
- Native Support for Industrial Protocols, Including Ethernet TCP/IP, Modbus TCP/UDP and Sixnet UDR

Features & Benefits

Highly Configurable

- Robust IEC 61131 Development Environment
- Open Linux Programming Platform
- Develop Application-specific Communication Drivers
- Choose from a Full Suite of I/O Modules to Adapt to Application Needs

Designed to Optimize Uptime

- Redundant Network and Controller Support
- Dual 10 to 30 VDC Power Inputs
- Peer to Peer Linking

Rugged and Reliable

- -40 to 70 °C Operating Temperature
- UL Class I, Div. 2
- ATEX Certification

SixTRAK IPm Industrial RTU Specifications

Performance Specifications

Processor: Industrial PPC (32-bit)
Dynamic Memory (RAM): 512 MB (478 MB available)
Program Memory (Flash): 512 MB (272 MB for application data and programs)
Data Logging Memory (RAM): 8 MB (battery backed)

Switch Properties

Operation: Unmanaged
Number of MAC Addresses: 2
IEEE Compliance: 802.3u, 802.3x
Protocols: TCP/IP, IGMP, DHCP, Modbus UDP/TCP
See the website for a complete list of protocols available.
Latency (typical): 10 Mbps: 16 μ s, 100 Mbps: 5 μ s
Switching Method: Store-and-Forward
Maximum Throughput: 90 Mbps (Network 2)
MDIX Auto Sensing Cable
Auto Sensing Speed and Flow Control
MTBF: >820,000 hours per MIL-HNDBK-217F2

Power Input

Input Voltage: 10 to 30 VDC
Steady Input Current: 150 mA @ 24 V (6.2 W max.)
Inrush: 3.0 A / 60 μ s @ 24 VDC
BTU/HR: 12.29

Communication Properties

Ethernet Ports
Independent Networks with Unique MAC & IP Addresses
Network 1 Port: One (1) shielded 10/100Base-T(X) port (full duplex)
Network 2 Ports: Five (5) shielded 10/100Base-T(X) ports
Serial Ports
Supports speeds up to 115,200 baud
RS-232 (Port A): RJ45 (TD, RD, CTS, RTS, CD, DTR, DSR, GND)
RS-232 (Port B): RJ45 (TD, RD, CTS, RTS, CD, DTR, DSR, GND)
RS-485 (Port C): Screw block (485+, 485-, GND) 2-wire half-duplex, isolated 1,500 Vrms
RS-232 (Port D): Screw block (TD, RD, RTS, CTS, GND) isolated 1,500 Vrms

Recommended Wiring Clearance

Front: 3" (7.62 cm)
Top: 2.5" (6.35 cm)

Network Media

10BaseT: \geq Cat3 cable
100BaseTX: \geq Cat5 cable

Certification & Compliances

Hazardous Locations: ISA12.12.01, CSA C22.2/213, Class 1, Division 2 Groups A, B, C, D
ATEX: IEC 60079-0, IEC 60079-7, Zone 2
Marine/Offshore: Rated per ABS
DNV Type Approved
Electrical Safety: UL 508, CSA C22.2/142, EN/IEC61010-1, CE
EMI Emissions: FCC part 15, ICES-003, Class A, EN61000-6-4, CE
EMC Immunity: EN61000-6-2, CE IEC61000-4-9, IEC61000-4-10, IEC61000-4-16
Flammability: UL 94V-0 materials

Environmental

Operating Temperature Range: -40 to 70 $^{\circ}$ C
Storage Temperature Range: -40 to 85 $^{\circ}$ C
Operating and Storage Humidity: 10% to 95% (non-condensing)
Operating Altitude: Up to 2000 ft
Shock: IEC60068-2-6; Half Sine, 31 G, 11 msec duration; IEC 60870-2-2 Class Cm
Vibration: IEC60068-2-27; 9-200 Hz 2 G, 200-500 Hz 1.5 G; IEC 60870-2-2

Mounting

Case Dimensions:
Height: 3.17" (8.05 cm)
Width: 4.75" (12.07 cm)
Depth: 3.00" (7.62 cm)
Weight: 0.75 lbs (0.34 kg)
Mount: DIN rail 35 mm or flat panel mount

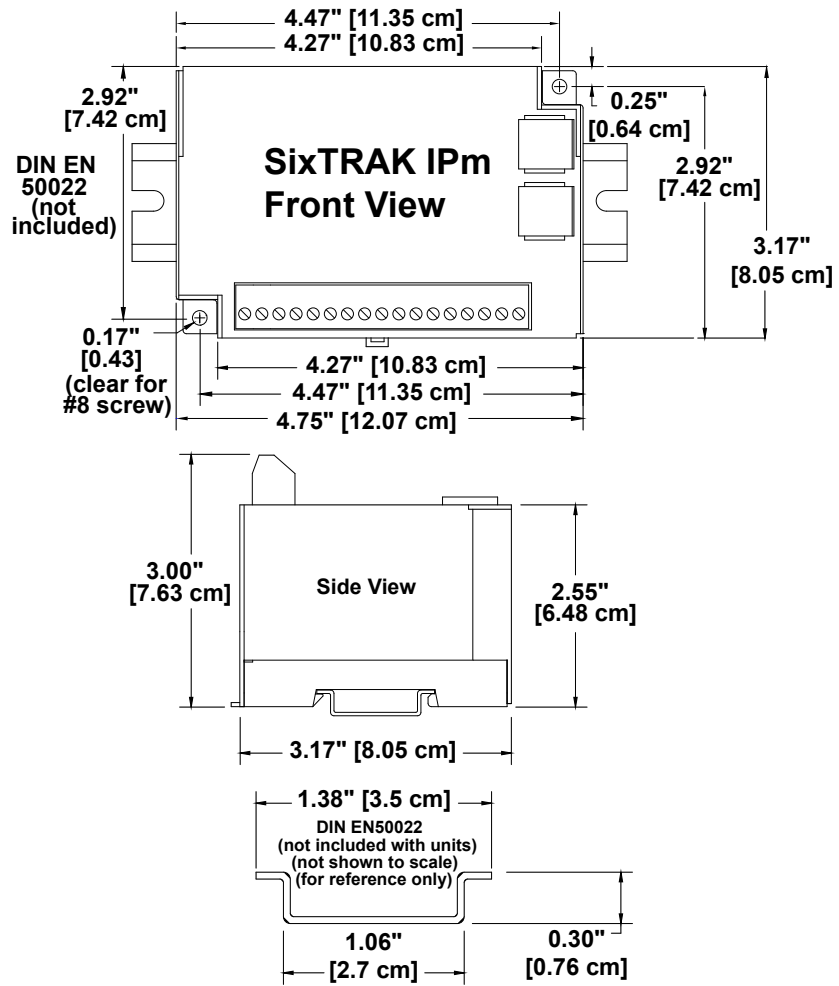
Warranty

2 years on design and manufacturing defects.

Specifications are subject to change.
Visit www.redlion.net for more information.

SixTRAK IPm Industrial RTU Dimensions

DIMENSIONS In inches [cm]



SixTRAK IPm Industrial RTU Ordering Guide

Main Unit

Part Number	Description
ST-IPM-8460	SixTRAK IPm Industrial RTU

Accessories

Part Number	Description
E2-MIX20884-D	EtherTRAK-2 I/O Module-32 Mixed Inputs/Outputs
E2-MIX24880-D	EtherTRAK-2 I/O Module-32 Mixed Inputs/Outputs
E2-MIX24882-D	EtherTRAK-2 I/O Module-34 Mixed Inputs/Outputs
E2-32DI24-D	EtherTRAK-2 I/O Module-32 24V Digital Inputs
E2-16DI24-D	EtherTRAK-2 I/O Module-16 24V Digital Inputs
E2-16DIAC-D	EtherTRAK-2 I/O Module-16 120VAC Digital Inputs
E2-32DO24-D	EtherTRAK-2 I/O Module-32 24V Digital Outputs
E2-16DO24-D	EtherTRAK-2 I/O Module-16 24V Digital Outputs
E2-16DORLY-D	EtherTRAK-2 I/O Module-16 Digital Output Relays
E2-16ISO20M-D	EtherTRAK-2 I/O Module-16 4-20mA Isolated Analog Inputs
E2-32AI20M-D	EtherTRAK-2 I/O Module-32 20mA Analog Inputs
E2-32AI10V-D	EtherTRAK-2 I/O Module-32 10VDC Analog Inputs
E2-16AI20M-D	EtherTRAK-2 I/O Module-16 Analog Inputs (4-20mA)
E2-16AI-8AO-D	EtherTRAK-2 I/O Module-16 Analog Inputs/8 Analog Outputs
E2-8AO20M-D	EtherTRAK-2 I/O Module-8 Analog Outputs
E2-16ISOTC-D	EtherTRAK-2 I/O Module-16 Isolated Thermocouple Inputs
E2-10RTD-D	EtherTRAK-2 I/O Module-10 RTD Inputs



www.redlion.net
[contact us](#)

© 2025 Red Lion Controls, Inc. All Rights Reserved. The terms Red Lion, the Red Lion logo and SixTRAK IPm are trademarks or registered trademarks of Red Lion Controls. All other marks are the property of their respective owners.

LD1184B 01 2025