

LDA Series Large Analog Input Displays



Go to Market Kit

April 2007



To Our Distributors and Sales Team:

MARKET INTRODUCTION – LDA SERIES

Red Lion is pleased to introduce a new large digital display series for analog inputs. The LDA displays are 5 digit large displays capable of accepting DC current, process or voltage input signals and scaling them to the desired readout. Two models are available in either 2.25" or 4" high red LED digits, with user adjustable display intensities. The 2.25" high models are readable up to 130 feet. The 4" high models are readable up to 180 feet. Both versions offer setpoint control with dual Form C relay outputs and RS232/RS485 serial communications. All versions are constructed in a NEMA 4X enclosure made of light weight aluminum.

TARGET APPLICATIONS INCLUDE:

- Tank Monitoring (Ultrasonic Sensors)
- Flow Rates (Flow Meters)
- Pressure (Pressure Sensors)
- Temperature (Temperature Transducers)

HOW TO USE THE LDA GO TO MARKET KIT:

All files are available for download from the Distributor Section of our website. To get there, go to www.redlion.net and click on the Distributor Login link in the upper left corner of the page.

- For direct mail campaigns
 - Download and customize the news release with your header and contact info where indicated.
 - Red Lion has free direct mail postcards that are blank on the back for your company's custom message. Request part number ADLD0083 from your customer service representative, or download the artwork for the card.
- For quick email campaigns
 - Copy and paste the email introduction template into your email system. Add your company name or graphics header and links to your website and email contact.
- To update your company website
 - Add the press release, product photo and description, and link to the product bulletin.
- For seminars, lunch and learns, and sales calls
 - Download the available PowerPoint® presentation.

[company logo]

News Release

News Release

News Release

News Release

News Release

Contact: [company contact info]

[company address]

[company email]

FOR IMMEDIATE RELEASE:

New Programmable Large Digital Display for Analog Inputs Offers High Visibility for Challenging Industrial Applications

[Location]—[Date]—Presenting important process data to the plant production floor is now easily accomplished with the introduction of a new line of large digital displays. [Company] announces the new programmable LDA, Large Digital Display for Analog Inputs from Red Lion. The LDA is a versatile 5 digit display available in 2.25 inch and 4 inch high red LED digits, with readability up to 130 feet and 180 feet, respectively. The LDA is available as a volt, current, or process meter with scaling, RS232/RS485 serial communications, and dual Form C relay outputs. The LDA also offers lightweight aluminum NEMA 4X case construction and adjustable display intensities.

“The LDA offers a reliable, highly visible 5 digit display, making it an ideal solution for reading flow rates, pressure or temperature measurements, or other challenging production floor applications,” said Jeff Thornton, product manager, Red Lion panel meters and displays. “Programming the LDA is made simple with our easy-to-follow push-button menu or by using Red Lion’s robust Crimson Programming Software. Also, the LDA is capable of accepting current, process, or voltage signal, scaling them to the desired readout and transmitting the results on the large, easy-to-read display.”

The LDA offers dual 5 Amp relays for control capability and two serial communication methods to relay the displayed information to a management system. RS232 communication allows the LDA to communicate with a control console up to 50 feet away, while RS485 communication allows the connection of up to 32 devices on a single pair of wires over distances of up to 4,000 feet. Once connected, the LDA adjusts to a wide variety of industrial applications by allowing users to set numerous scaling parameters through various programming options. The LDA Programming Menu is organized into six separate modules, grouped together by parameters related in function. Also, the LDA’s nonvolatile E²PROM memory retains all programming parameters and count values once power is removed, securing information in case of an electrical outage.

For additional information on the LDA or other digital display solutions, please contact [contact name] at [phone] or by e-mail at [email].

[company description]

LDA Series Postcard

Large Industrial Displays

***New! Analog Input
Large Displays***



- 2.25" and 4" High Red LEDs
- Digital - Count, Rate and Time
- Analog - Current, Process and Voltage
- NEMA 4X Sealed Enclosure
- Setpoints and Communication
- Crimson Programmable

red ipn
trust+innovation®

ADLD0083


LDA Series E-mail Template

Your Company Name or Header Here

New Programmable Large Digital Display from Red Lion

Presenting important process data to the plant production floor is now easily accomplished with the introduction of a new line of large digital displays for analog inputs. The LDA (Large Digital Display for Analog Inputs) is a versatile 5 digit display available in 2.25 inch and 4 inch high red LED digits, with readability up to 130 feet and 180 feet, respectively. The LDA is available as a volt, current, or process meter with scaling, RS232/RS485 serial communications, and dual Form C relay outputs. It also offers lightweight aluminum NEMA 4X case construction and user adjustable display intensities.

The LDA offers a reliable, highly visible 5 digit display, making it an ideal solution for reading flow rates, pressure or temperature measurements, or other challenging production floor applications. Programming the LDA is made simple with an easy-to-follow push-button menu or by using Red Lion's free [Crimson programming software](#).

| LDA - Large Digital Display for Analog Inputs | |
|---|--|
|  | <ul style="list-style-type: none">• 2.25" & 4" High Red LED Digits• Volt/Current/Process Indicator• Programmable Scaling and Decimal Points• Programmable User Input• Dual 5 Amp Form C Relays• RS232/RS485 Serial Communications• Aluminum NEMA 4X Case Construction <p style="text-align: center;">Download Data Sheet</p> |

The new LDA series is just one of the many industrial display and control solutions offered by Red Lion and <Your Company Name Here>.

Do you have questions or need to discuss a particular application for the LDA? Please contact <Your Email Address Here>.

We look forward to working with you.

| | |
|---|--|
| <p><Your Company Name Here> <Address> <City, State Zip> <Phone> <Fax> <Email></p> | <p>Be sure to visit our web site at: <www.YourWebSiteHere.com></p> <p><Your Company Name Here> is an Authorized Red Lion Distributor: www.redlion.net</p> |
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LDA Large Display for Analog Inputs

Agenda

- What is the LDA?
- Easy programming
- About the input
- Setpoint control
- Communication
- Other features
- Packaging
- Applications



LDA Large Display

The new LDA, Large Digital Display for Analog Inputs, is capable of accepting DC current, process or voltage signals, scaling them to the desired readout.



Two models are available with display heights of 2.25" readable to 130' or the 4" readable to 180'. Both versions offer setpoint control and communications.

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Easy Programming



- Five simple programming menus
- CUB5 style programming
- Easy-to-follow push button entry
- Crimson Software

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About the Input



- Current, process and voltage, same display
- Inputs jumper programmable
- Not zero based
- 4 current ranges, 200 mA DC max
- 5 voltage ranges, 200 VDC max

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Setpoint Control

- Setpoints standard
- Dual setpoints
- Dual 5 Amp form "C" relays
- 120/240 VAC or 28 VDC capability
- Full control of delay time, hysteresis, and setpoint reset.



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Communication



- Communications standard
- RS232 or RS485
- Programmable address
- Baud rate up to 38.4K
- Active parameters; input, min/max display and setpoints

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Other Features

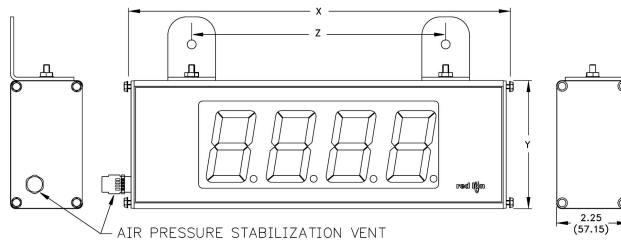
- Programmable scaling
- Selectable decimal points
- Programmable user input
- Adjustable display intensity
- Programming lock-out
- New 24 VDC power input
- New universal power input (accepts both AC and DC power)



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Packaging

DIMENSIONS In inches (mm)



- 2.25" high, red LED
- 4 " high, red LED
- Aluminum case
- NEMA 4X rated enclosure
- Air pressure stabilizer

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Applications



- Tank Monitoring (Ultrasonic Sensors)
- Flow Rates (Flow Meters)
- Pressure (Pressure Sensors)
- Temperature (Temperature Transducers)

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MODEL LD - LARGE DC VOLT/CURRENT/PROCESS DISPLAY



- 2.25" & 4" HIGH RED LED DIGITS
- PROGRAMMABLE SCALING AND DECIMAL POINTS
- PROGRAMMABLE USER INPUT
- DUAL 5 AMP FORM C RELAY
- ALUMINUM NEMA 4X CASE CONSTRUCTION
- RS232/RS485 SERIAL COMMUNICATIONS
- AC or DC POWERED




GENERAL DESCRIPTION

The Large Display is a versatile display available as a DC volt, current, or process meter with scaling, serial communications and dual relay outputs. The 5 digit displays are available in either 2.25" or 4" high red LED digits with adjustable display intensities. The 2.25" high models are readable up to 130 feet. The 4" high models are readable up to 180 feet. Both versions are constructed of a NEMA 4X enclosure in light weight aluminum.


All models also come with dual Form C relay outputs and RS232 / RS485 serial communications.

SAFETY SUMMARY

All safety regulations, local codes and instructions that appear in this and corresponding literature, or on equipment, must be observed to ensure personal safety and to prevent damage to either the instrument or equipment connected to it. If equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.



CAUTION: Risk of Danger.
Read complete instructions prior to installation and operation of the unit.



CAUTION: Risk of electric shock.



The protective conductor terminal is bonded to conductive parts of the equipment for safety purposes and must be connected to an external protective earthing system.

SPECIFICATIONS

1. **DISPLAY:** 2.25" (57 mm) or 4" (101 mm) intensity adjustable Red LED

2. **POWER REQUIREMENTS:**

AC POWER:

AC Input: 50 to 250 VAC 50/60 Hz, 18 VA

DC Out: 24 VDC @ 100 mA

DC POWER:

21.6 to 250 VDC, 11 W

3. **INPUT RANGES:** Jumper Selectable

D.C. Voltages: 200 mV, 2 V, 20 V, 200 V, 10 V

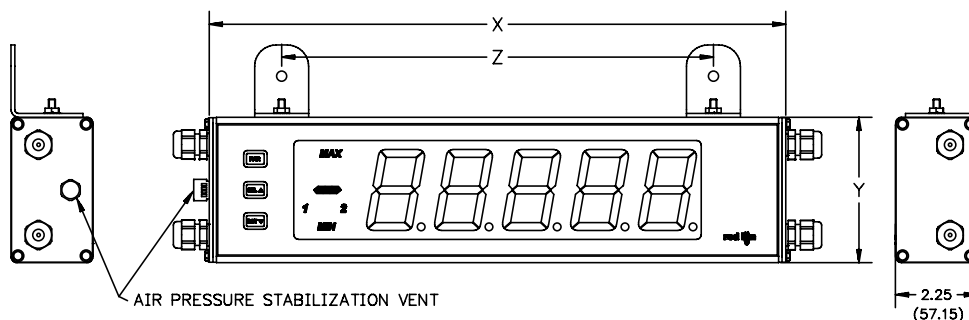
| INPUT RANGE | ACCURACY @ 23 °C LESS THAN 85% RH | INPUT IMPEDANCE | MAX INPUT SIGNAL | RESOLUTION | TEMP. COEFFICIENT |
|-------------|-----------------------------------|-----------------|------------------|------------|-------------------|
| 200 mV | 0.1% of span | 1.027 MΩ | 75 VDC | 10 μV | 70 ppm /°C |
| 2 V | 0.1% of span | 1.027 MΩ | 75 VDC | 0.1 mV | 70 ppm /°C |
| 20 V | 0.1% of span | 1.027 MΩ | 250 VDC | 1 mV | 70 ppm /°C |
| 200 V | 0.1% of span | 1.027 MΩ | 250 VDC | 10 mV | 70 ppm /°C |
| 10 V | 0.1% of span | 538 KΩ | 30 V | 1 mV | 70 ppm /°C |

D.C. Currents: 200 μA, 2 mA, 20 mA, 200 mA

| INPUT RANGE | ACCURACY @ 23 °C LESS THAN 85% RH | INPUT IMPEDANCE | MAX INPUT SIGNAL | RESOLUTION | TEMP. COEFFICIENT |
|-------------|-----------------------------------|-----------------|------------------|------------|-------------------|
| 200 μA | 0.1% of span | 1.111 KΩ | 15 mA | 10 nA | 70 ppm /°C |
| 2 mA | 0.1% of span | 111 Ω | 50 mA | 0.1 μA | 70 ppm /°C |
| 20 mA | 0.1% of span | 11 Ω | 150 mA | 1 μA | 70 ppm /°C |
| 200 mA | 0.1% of span | 1 Ω | 500 mA | 10 μA | 70 ppm /°C |

D.C. Process: 4 to 20 mA, 1 to 5 VDC, 0/1 to 10 VDC

DIMENSIONS In inches (mm)



| PART NUMBER | X (Length) | Y (Height) | Z (Center) |
|-------------|------------|------------|------------|
| LD2A05P0 | 16 (406.4) | 4 (101.6) | 12 (304.3) |

- 4. RESET/USER INPUT:**
 User Input: Software selectable pull-up (8.6K Ω) or pull-down resistor (3.9 K Ω) that determines active high or active low input logic.
 Trigger levels: $V_{IL} = 1.0$ V max; $V_{IH} = 2.4$ V min; $V_{MAX} = 28$ VDC
 Response Time: 5 msec typ.; 100 msec debounce (activation and release)
- 5. COMMUNICATIONS:**
RS485 SERIAL COMMUNICATIONS
 Type: RS485 multi-point balanced interface (isolated)
 Baud Rate: 300 to 38.4 k
 Data Format: 7/8 bits; odd, even, or no parity
 Bus Address: 0 to 99; max 32 meters per line
RS232 SERIAL COMMUNICATIONS
 Type: RS232 half duplex (non-isolated)
 Baud Rate: 300 to 38.4 k
 Data Format: 7/8 bits; odd, even, or no parity
- 6. MEMORY:** Nonvolatile E²PROM retains all programming parameters and count values when power is removed.
- 7. OUTPUT:**
 Relay: Form C contacts rated at 5 amps @ 120/240 VAC or 28 VDC (resistive load), 1/8 H.P. @ 120 VAC (inductive load)
- 8. ENVIRONMENTAL CONDITIONS:**
 Operating temperature: 0 to 50 °C
 Storage temperature: -40 to 70 °C
 Operating and storage humidity: 0 to 85% max. RH (non-condensing)
 Altitude: Up to 2,000 meters
- 9. CONNECTIONS:**
 Internal removable terminal blocks
 Wire Strip Length: 0.4" (10 mm)
 Wire Gauge: 24-12 AWG copper wire
 Torque: 5.3 inch-lbs (0.6 N-m) max.

- 10. CERTIFICATIONS AND COMPLIANCES:**
SAFETY
 IEC 61010-1, EN 61010-1: Safety requirements for electrical equipment for measurement, control, and laboratory use, Part 1.
 IP65 Enclosure rating (Face only), IEC 529
 Type 4X Enclosure rating (Face only), UL50
ELECTROMAGNETIC COMPATIBILITY
 CE Specifications pending.
- 11. CONSTRUCTION:** Aluminum enclosure, and steel side panels with textured black polyurethane paint for scratch and corrosion resistance protection. Sealed front panel meets NEMA 4X/IP65 specifications. Installation Category II, Pollution Degree 2.
- 12. WEIGHT:**
 LD2A05XX - 4.5 lbs (2.04 kg)

ORDERING INFORMATION

| MODEL NO. | DESCRIPTION | PART NUMBER |
|-----------|---|-------------|
| LD2A | 2.25" High 5 Digit Red LED Volt/Current Meter with Relay Output and RS232/RS485 Serial Communications | LD2A05P0 |

1.0 INSTALLING THE METER

INSTALLATION

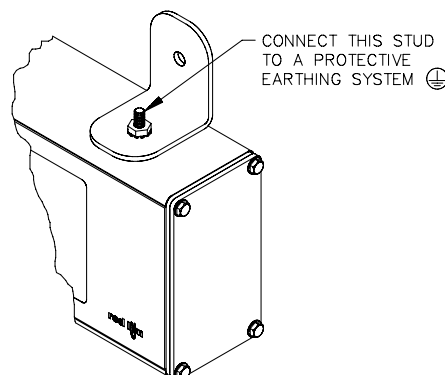
The meter meets NEMA 4X/IP65 requirements when properly installed.

INSTALLATION ENVIRONMENT

The unit should be installed in a location that does not exceed the operating temperature. Placing the unit near devices that generate excessive heat should be avoided.

The unit should only be cleaned with a soft cloth and neutral soap product. Do NOT use solvents.

Continuous exposure to direct sunlight may accelerate the aging process of the front overlay. Do not use tools of any kind (screwdrivers, pens, pencils, etc.) to operate the keypad of the unit.



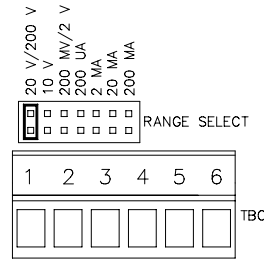
2.0 SETTING THE JUMPERS

INPUT RANGE JUMPER

This jumper is used to select the proper input range. The input range selected in programming must match the jumper setting. Select a range that is high enough to accommodate the maximum signal input to avoid overloads. To access the jumper, remove the side cover of the meter.



Warning: Exposed line voltage exists on the circuit boards. Remove all power to the meter and load circuits before accessing inside of the meter.



3.0 WIRING THE METER

EMC INSTALLATION GUIDELINES

Although this meter is designed with a high degree of immunity to Electro-Magnetic Interference (EMI), proper installation and wiring methods must be followed to ensure compatibility in each application. The type of the electrical noise, source or coupling method into the meter may be different for various installations. The meter becomes more immune to EMI with fewer I/O connections. Cable length, routing, and shield termination are very important and can mean the difference between a successful or troublesome installation. Listed below are some EMC guidelines for successful installation in an industrial environment.

1. The meter should be properly connected to protective earth.
2. Use shielded (screened) cables for all Signal and Control inputs. The shield (screen) pigtail connection should be made as short as possible. The connection point for the shield depends somewhat upon the application. Listed below are the recommended methods of connecting the shield, in order of their effectiveness.
 - a. Connect the shield only at the panel where the unit is mounted to earth ground (protective earth).
 - b. Connect the shield to earth ground at both ends of the cable, usually when the noise source frequency is above 1 MHz.
 - c. Connect the shield to common of the meter and leave the other end of the shield unconnected and insulated from earth ground.
3. Never run Signal or Control cables in the same conduit or raceway with AC power lines, conductors feeding motors, solenoids, SCR controls, and heaters, etc. The cables should be ran in metal conduit that is properly grounded. This is especially useful in applications where cable runs are long and portable two-way radios are used in close proximity or if the installation is near a commercial radio transmitter.
4. Signal or Control cables within an enclosure should be routed as far as possible from contactors, control relays, transformers, and other noisy components.
5. In extremely high EMI environments, the use of external EMI suppression devices, such as ferrite suppression cores, is effective. Install them on Signal and Control cables as close to the unit as possible. Loop the cable through the core several times or use multiple cores on each cable for additional protection. Install line filters on the power input cable to the unit to suppress power line interference. Install them near the power entry point of the enclosure. The following EMI suppression devices (or equivalent) are recommended:
 - Ferrite Suppression Cores for signal and control cables:
 - Fair-Rite # 0443167251 (RLC# FCOR0000)
 - TDK # ZCAT3035-1330A
 - Steward # 28B2029-0A0
 - Line Filters for input power cables:
 - Schaffner # FN610-1/07 (RLC# LFIL0000)
 - Schaffner # FN670-1.8/07
 - Corcom # 1 VR3

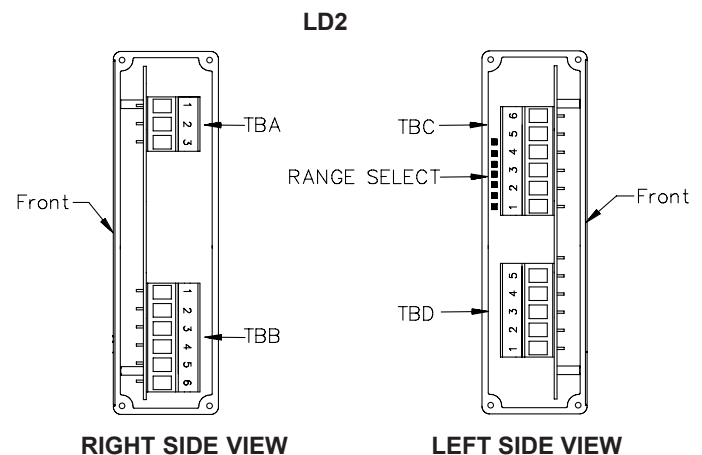
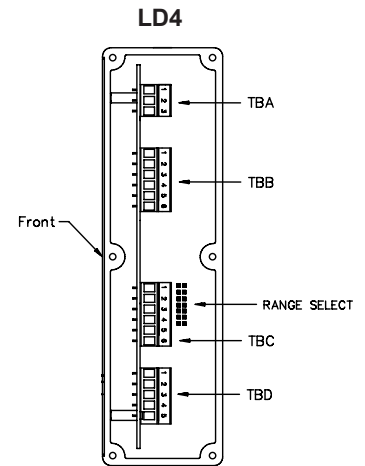
Note: Reference manufacturer's instructions when installing a line filter.
6. Long cable runs are more susceptible to EMI pickup than short cable runs. Therefore, keep cable runs as short as possible.
7. Switching of inductive loads produces high EMI. Use of snubbers across inductive loads suppresses EMI.
 - Snubber: RLC# SNUB0000.

WIRING OVERVIEW

Electrical connections are made via pluggable terminal blocks located inside the meter. All conductors should conform to the meter's voltage and current ratings. All cabling should conform to appropriate standards of good installation, local codes and regulations. It is recommended that the power supplied to the meter (DC or AC) be protected by a fuse or circuit breaker. When wiring the meter, compare the numbers on the label on the back of the meter case against those shown in wiring drawings for proper wire position. Strip the wire, leaving approximately 0.4" (10 mm) bare lead exposed (stranded wires should be tinned with solder.) Insert the lead under the correct screw clamp terminal and tighten until the wire is secure. (Pull wire to verify tightness.) Each terminal can accept up to one #14 AWG (2.55 mm) wire, two #18 AWG (1.02 mm), or four #20 AWG (0.61 mm).

WIRING CONNECTIONS

Internal removable terminal blocks are used for power and signal wiring. Remove end plates with 1/4" nut driver. For LD4 versions, all wiring is on right side of unit. For LD2 versions, power and relay wiring is on the right side and the input, serial, DC out and user input is on the left side.

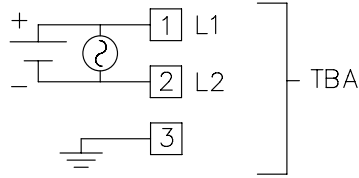


3.1 POWER WIRING

The power wiring is made via the 3 position terminal block (TBA) located inside the unit (right side). The DC out power is located: LD2 - left side, LD4 - right side

Power

- Terminal 1: VAC/DC +
- Terminal 2: VAC/DC -
- Terminal 3: Earth Ground



DC Out Power

- Terminal 4: + 24 VDC OUT
- Terminal 6: User Common

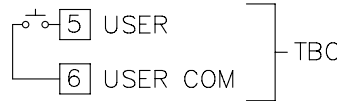


3.2 USER INPUT WIRING

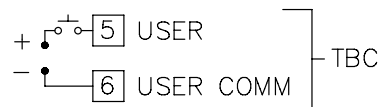
The User Input is located: LD2 - left side, LD4 - right side

- Terminal 5: User Input
- Terminal 6: User Comm

Sinking Logic



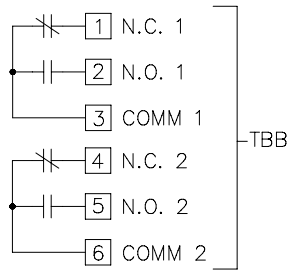
Sourcing Logic



3.3 SETPOINT (OUTPUT) WIRING

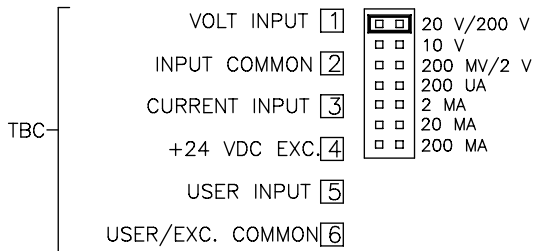
The setpoint relays use a six position terminal block (TBB) located inside the (right side).

- Terminal 1: NC 1
- Terminal 2: NO 2
- Terminal 3: Relay 1 Common
- Terminal 4: NC 1
- Terminal 5: NO 2
- Terminal 6: Relay 2 Common



3.4 INPUT WIRING

The Large Display has two signal inputs, Volt and Current. These inputs are wired to terminal block TBC located inside the unit on the left side (LD2) and on the right side (LD4).

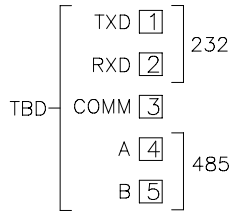


CAUTION: Analog common is NOT isolated from user input common. In order to preserve the safety of the meter application, the DC common must be suitably isolated from hazardous live earth referenced voltage; or input common must be at protective earth ground potential. If not, hazardous voltage may be present at the User Input and Input Common terminals. Appropriate considerations must then be given to the potential of the input common with respect to earth ground. Always connect the analog signal common to terminal 2.

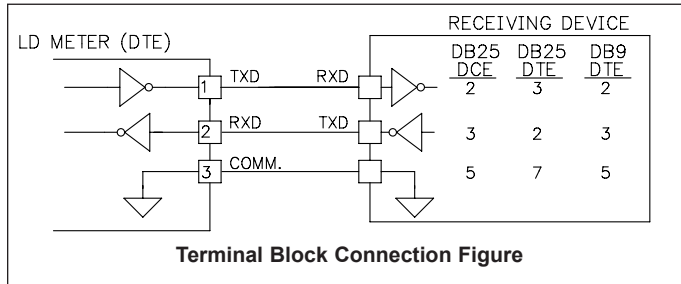
Before connecting signal wires, the Input Range Jumper should be verified for proper position.

3.5 SERIAL WIRING

The serial connections are made via terminal block TBD located inside the unit on the left side for the LD2 and on the right side for the LD4.



RS232 Communications



RS232 is intended to allow two devices to communicate over distances up to 50 feet. Data Terminal Equipment (DTE) transmits data on the Transmitted Data (TXD) line and receives data on the Received Data (RXD) line. Data Computer Equipment (DCE) receives data on the TXD line and transmits data on the RXD line. The LD emulates a DTE. If the other device connected to the meter also emulates a DTE, the TXD and RXD lines must be interchanged for

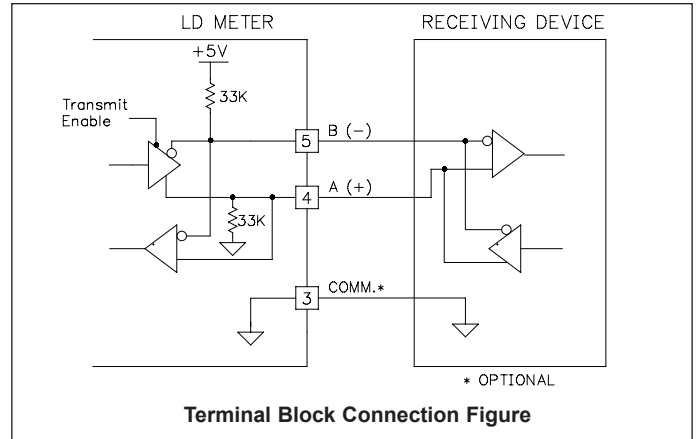
communications to take place. This is known as a null modem connection. Most printers emulate a DCE device while most computers emulate a DTE device.

Some devices cannot accept more than two or three characters in succession without a pause in between. In these cases, the meter employs a busy function.

As the meter begins to transmit data, the RXD line (RS232) is monitored to determine if the receiving device is "busy". The receiving device asserts that it is busy by setting the RXD line to a space condition (logic 0). The meter then suspends transmission until the RXD line is released by the receiving device.

RS485 Communications

The RS485 communication standard allows the connection of up to 32 devices on a single pair of wires, distances up to 4,000 ft. and data rates as high as 10M baud (the LD is limited to 19.2k baud). The same pair of wires is used to both transmit and receive data. RS485 is therefore always half-duplex, that is, data cannot be received and transmitted simultaneously.



4.0 REVIEWING THE FRONT BUTTONS AND DISPLAY



BUTTON DISPLAY MODE OPERATION

- PAR** Access Programming Mode
- SEL▲** Index display through selected displays
- RST▼** Resets count display

PROGRAMMING MODE OPERATION

- Store selected parameter and index to next parameter
- Advance through selection list/increment selected digit of parameter value
- Select digit position in parameter value

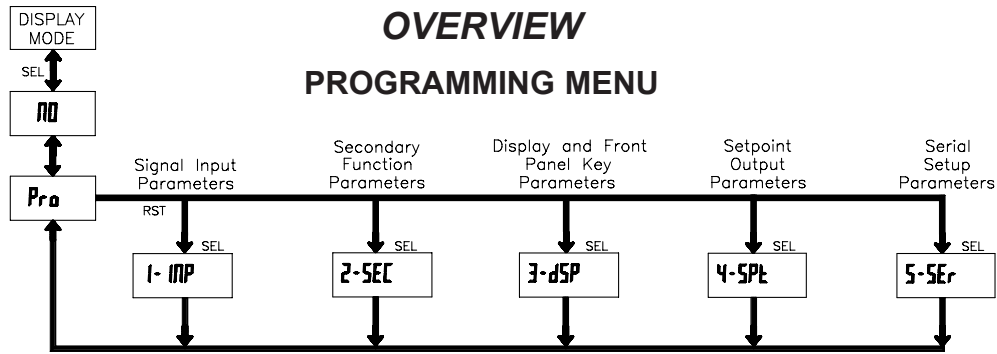
OPERATING MODE DISPLAY DESIGNATORS

- MAX - Maximum display capture value
- MIN - Minimum display capture value

- "1" - To the left of the display indicates setpoint 1 output activated.
- "2" - To the left of the display indicates setpoint 2 output activated.

Pressing the **SEL▲** button toggles the meter through the selected displays. If display scroll is enabled, the display will toggle automatically every four seconds between the enabled display values.

5.0 PROGRAMMING THE METER



PROGRAMMING MODE ENTRY (SEL BUTTON)

It is recommended all programming changes be made off line, or before installation. The meter normally operates in the Display Mode. No parameters can be programmed in this mode. The Programming Mode is entered by pressing and holding the **SEL** button. If it is not accessible then it is locked by either a security code, or a hardware lock.

MODULE ENTRY (SEL & RST BUTTONS)

The Programming Menu is organized into separate modules. These modules group together parameters that are related in function. The display will alternate between **PrO** and the present module. The **RST** button is used to select the desired module. The displayed module is entered by pressing the **SEL** button.

MODULE MENU (SEL BUTTON)

Each module has a separate module menu (which is shown at the start of each module discussion). The **SEL** button is pressed to advance to a particular parameter to be changed, without changing the programming of preceding parameters. After completing a module, the display will return to **PrO NO**. Programming may continue by accessing additional modules.

SELECTION / VALUE ENTRY

For each parameter, the display alternates between the present parameter and the selections/value for that parameter. The **RST** button is used to move through the selections/values for that parameter. Pressing the **SEL** button stores and activates the displayed selection/value. This also advances the meter to the next parameter.

For numeric values, press the **RST** button to access the value. The right hand most digit will begin to flash. Pressing the **RST** button again increments the digit by one or the user can hold the **RST** button and the digit will automatically scroll. The **SEL** button will advance to the next digit. Pressing and holding the **SEL** button will enter the value and move to the next parameter.

PROGRAMMING MODE EXIT (SEL BUTTON)

The Programming Mode is exited by pressing the **SEL** button with **PrO NO** displayed. This will commit any stored parameter changes to memory and return the meter to the Display Mode. (If power loss occurs before returning to the Display Mode, verify recent parameter changes.)

PROGRAMMING TIPS

It is recommended to start with Module 1 and proceed through each module in sequence. When programming is complete, it is recommended to record the parameter programming and lock out parameter programming with the user input or programming security code.

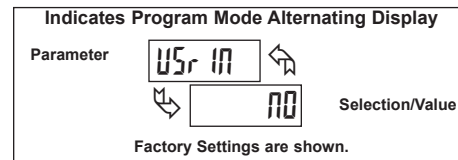
FACTORY SETTINGS

Factory Settings may be completely restored in Module 2. This is useful when encountering programming problems.

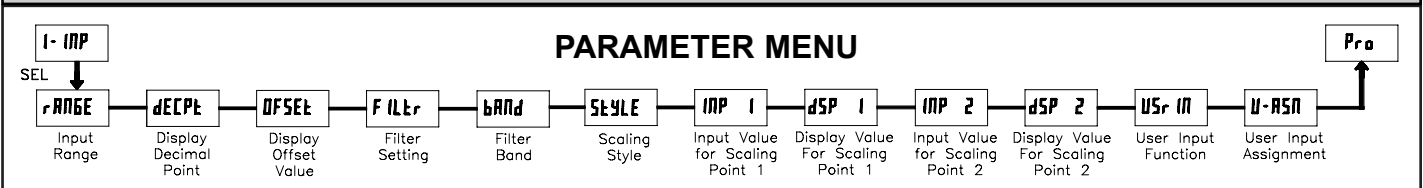
Pressing both the **SEL** and the **RST** button on power-up will also load the factory settings and display **rESt**. This allows operation in the event of a memory failure or corrupted data.

ALTERNATING SELECTION DISPLAY

In the explanation of the modules, the following dual display with arrows will appear. This is used to illustrate the display alternating between the parameter on top and the parameter's Factory Setting on the bottom. In most cases, selections and values for the parameter will be listed on the right.



5.1 MODULE 1 - SIGNAL INPUT PARAMETERS (1-IMP)



INPUT RANGE

| SELECTION | RANGE | RESOLUTION | SELECTION | RANGE | RESOLUTION |
|-----------|--------|------------|-----------|--------|------------|
| 200uA | 200.00 | uA | 002A | 20.000 | mA |
| 0002A | 2.0000 | mA | 0.2A | 200.00 | mA |
| 0.2u | 200.00 | mV | 20u | 20.000 | V |
| 2u | 2.0000 | V | 200u | 200.00 | V |
| 10u | 10.000 | V | | | |

DISPLAY DECIMAL POINT



Select the decimal point location for the Input, MIN and MAX displays. This selection also affects the **dSP 1** and **dSP 2** parameters and setpoint values.

Select the input range that corresponds to the external signal. This selection should be high enough to avoid input signal overload but low enough for the desired input resolution. This selection and the position of the Input Range Jumper must match.

DISPLAY OFFSET VALUE



The display can be corrected with an offset value. This can be used to compensate for signal variations or sensor errors. This value is automatically updated after a Zero Display to show how far the display is offset. A value of zero will remove the effects of offset.

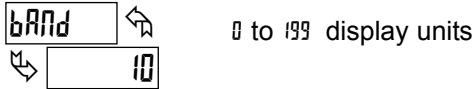
FILTER SETTING



If the displayed value is difficult to read due to small process variations or noise, increased levels of filtering will help to stabilize the display. Software filtering effectively combines a fraction of the current input reading with a fraction of the previous displayed reading to generate the new display.

Filter values represent no filtering (0), up to heavy filtering (3). A value of 1 for the filter uses 1/4 of the new input and 3/4 of the previous display to generate the new display. A filter value of 2 uses 1/8 new and 7/8 previous. A filter value of 3 uses 1/16 new and 15/16 previous.

FILTER BAND



The filter will adapt to variations in the input signal. When the variation exceeds the input filter band value, the filter disengages. When the variation becomes less than the band value, the filter engages again. This allows for a stable readout, but permits the display to settle rapidly after a large process change. The value of the band is in display units, independent of the Display Decimal Point position. A band setting of '0' keeps the filter permanently engaged at the filter level selected above.

SCALING STYLE



If Input Values and corresponding Display Values are known, the Key-in (KEY) scaling style can be used. This allows scaling without the presence or changing of the input signal. If Input Values have to be derived from the actual input signal source or simulator, the Apply (APPLY) scaling style must be used.

INPUT VALUE FOR SCALING POINT 1



For Key-in (KEY) style, enter the first Input Value using the front panel buttons. (The Input Range selection sets the decimal location for the Input Value).

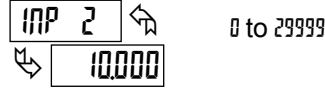
For Apply (APPLY) style, the meter shows the previously stored Input Value. To retain this value, press the SEL button to advance to the next parameter. To change the Input Value, press the RST button and apply the input signal to the meter. Adjust the signal source externally until the desired Input Value appears. Press the SEL button to enter the value being displayed.

DISPLAY VALUE FOR SCALING POINT 1



Enter the first Display Value by using the front panel buttons. This is the same for KEY and APPLY scaling styles. The decimal point follows the DECPL selection.

INPUT VALUE FOR SCALING POINT 2



For Key-in (KEY) style, enter the known second Input Value using the front panel buttons.

For Apply (APPLY) style, the meter shows the previously stored Input Value for Scaling Point 2. To retain this value, press the SEL button to advance to the next parameter. To change the Input Value, press the RST button and apply the input signal to the meter. Adjust the signal source externally until the desired Input Value appears. Press the SEL button to enter the value being displayed.

DISPLAY VALUE FOR SCALING POINT 2

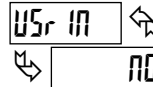


Enter the second Display Value by using the front panel buttons. This is the same for KEY and APPLY scaling styles.

General Notes on Scaling

1. When using the Apply (APPLY) scaling style, input values for scaling points must be confined to the range limits shown.
2. The same Input Value should not correspond to more than one Display Value. (Example: 20 mA can not equal 0 and 20.)
3. For input levels beyond the programmed Input Values, the meter extends the Display Value by calculating the slope from the two coordinate pairs (INP1 / dSP1 & INP2 / dSP2).

USER INPUT FUNCTION



DISPLAY MODE

| | |
|--------|--|
| NO | No Function |
| P-Loc | Program Mode Lock-out |
| ZEr0 | Zero Input (Edge triggered) |
| rESEt | Reset (Edge triggered) |
| d-Hld | Display Hold |
| d-SEL | Display Select (Edge Triggered) |
| d-LEU | Display Intensity Level (Edge Triggered) |
| Pr int | Print Request |
| Pr-rSt | Print and Reset |
| rSt-1 | Setpoint 1 Reset |
| rSt-2 | Setpoint 2 Reset |
| rSt-12 | Setpoint 1 and 2 Reset |

DESCRIPTION

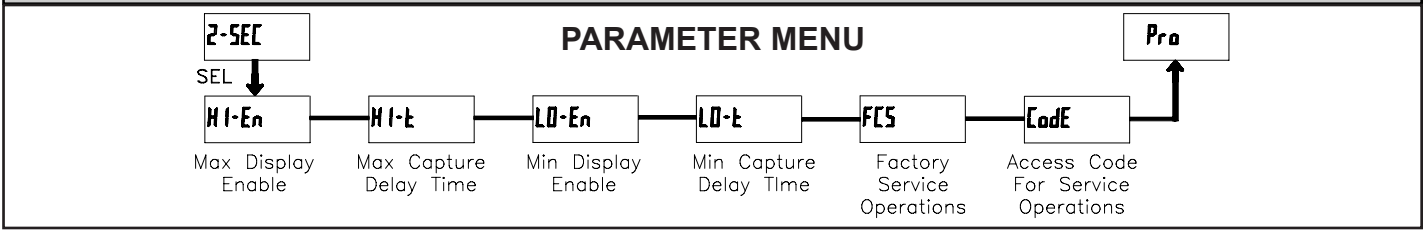
| |
|--|
| User Input disabled. |
| See Programming Mode Access chart (Module 3). |
| Zero the Input Display value causing Display Reading to be Offset. |
| Resets the assigned value(s) to the current input value. |
| Holds the assigned display, but all other meter functions continue as long as activated (maintained action). |
| Advance once for each activation. |
| Increase intensity one level for each activation (backlight version only). |
| Serial transmit of the active parameters selected in the Print Options menu (Module 5). |
| Same as Print Request followed by a momentary reset of the assigned value(s). |
| Resets setpoint 1 output. |
| Resets setpoint 2 output. |
| Reset both setpoint 1 and 2 outputs. |

USER INPUT ASSIGNMENT

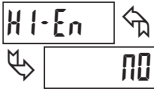


Select the value(s) to which the User Input Function is assigned. The User Input Assignment only applies if a selection of reset, display hold, or print and reset is selected in the User Input Function menu.

5.2 MODULE 2 - SECONDARY FUNCTION PARAMETERS (2-SEC)



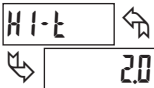
MAX DISPLAY ENABLE



Enables the Maximum Display Capture capability.

NO YES

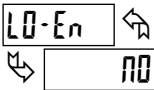
MAX CAPTURE DELAY TIME



When the Input Display is above the present MAX value for the entered delay time, the meter will capture that display value as the new MAX reading. A delay time helps to avoid false captures of sudden short spikes.

00 to 9999 sec.

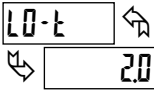
MIN DISPLAY ENABLE



Enables the Minimum Display Capture capability.

NO YES

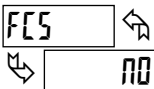
MIN CAPTURE DELAY TIME



When the Input Display is below the present MIN value for the entered delay time, the meter will capture that display value as the new MIN reading. A delay time helps to avoid false captures of sudden short spikes.

00 to 9999 sec.

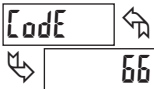
FACTORY SERVICE OPERATIONS



Select YES to perform either of the Factory Service Operations shown below.

NO YES

RESTORE FACTORY DEFAULT SETTINGS



Entering Code 66 will overwrite all user settings with the factory settings. The meter will display rESt and then return to CodE 00. Press the SEL button to exit the module. Pressing both the SEL and the RST buttons on power-up will also load the factory settings and display rESt. This allows operation in the event of a memory failure or corrupted data.

Entering Code 66 will overwrite all user settings with the factory settings. The meter will display rESt and then return to CodE 00. Press the SEL button to exit the module.

Pressing both the SEL and the RST buttons on power-up will also load the factory settings and display rESt. This allows operation in the event of a memory failure or corrupted data.

CALIBRATION



The LD uses stored calibration values to provide accurate measurements. Over time, the electrical characteristics of the components inside the LD will slowly change with the result that the stored calibration values no longer accurately define the input circuit. For most applications, recalibration every 1 to 2 years should be sufficient.

Calibration of the LD involves a calibration which should only be performed by individuals experienced in calibrating electronic equipment. Allow 30 minute warm up before performing any calibration related procedure. The following procedures should be performed at an ambient temperature of 15 to 35 °C (59 to 95 °F).

CAUTION: The accuracy of the calibration equipment will directly affect the accuracy of the LD.

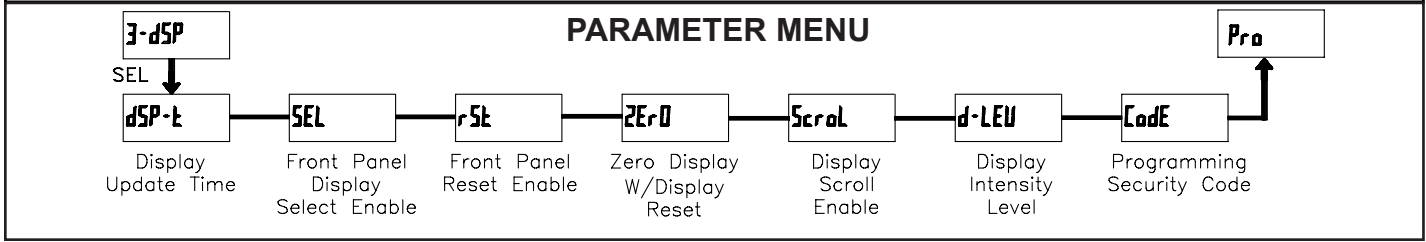
Current Calibration

1. Connect the negative lead of a precision DC current source with an accuracy of 0.01% or better to the COMM terminal. Leave the positive lead of the DC current source unconnected.
2. With the display at CodE 48, press and hold the SEL button for 2 seconds. Unit will display rRL 00
3. Press the RST button to select the range to be calibrated.
4. Press the SEL button. Display reads 000
5. With the positive lead of the DC current source unconnected, press SEL. Display reads rRL for about 8 seconds.
6. When the display reads the selected range, connect the positive lead of the DC current source to current input and apply full-scale input signal for the range. (Note: For 200 mA range, apply 100 mA as indicated on the display.)
7. Repeat steps 3 through 6 for each input range to be calibrated. When display reads rRL 00, press the SEL button to exit calibration.

Voltage Calibration

1. Connect a precision DC voltage source with an accuracy of 0.01% or better to the volt input and COMM terminals of the LD. Set the output of the voltage source to zero.
2. With the display at CodE 48, press and hold the SEL button for 2 seconds. Unit will display rRL 00.
3. Press the RST button to select the range to be calibrated.
4. Press the SEL button. Display reads 00.
5. With the voltage source set to zero (or a dead short applied to the input), press SEL. Display reads rRL for about 8 seconds.
6. When the display reads the selected range, apply full-scale input signal for the range. (Note: For 200V range, apply 100V as indicated on the display.) Press SEL. Display reads rRL for about 8 seconds.
7. Repeat steps 3 through 6 for each input range to be calibrated. When display reads rRL 00, press the SEL button to exit calibration.

5.3 MODULE 3 - DISPLAY AND FRONT PANEL BUTTON PARAMETERS (3-dSP)



DISPLAY UPDATE TIME

dSP-t 05 1 2 seconds

← 1

This parameter sets the display update time in seconds.

FRONT PANEL DISPLAY SELECT ENABLE (SEL)

SEL YES NO

← YES

The YES selection allows the SEL button to toggle through the enabled displays.

FRONT PANEL RESET ENABLE (RST)

RSt NO LO dSP

← HI HI-LO

← dSP

This selection allows the RST button to reset the selected value(s).

ZERO DISPLAY WITH DISPLAY RESET

ZErD YES NO

← NO

This parameter enables the RST button or user input to zero the input display value, causing the display reading to be offset.

Note: For this parameter to operate, the RST button or User Input being used must be set to dSP and the Input value must be displayed. If these conditions are not met, the display will not zero.

DISPLAY SCROLL ENABLE

Scrol YES NO

← NO

The YES selection allows the display to automatically scroll through the enabled displays. The scroll rate is every 4 seconds. This parameter only appears when the MAX or MIN displays are enabled.

DISPLAY INTENSITY LEVEL

d-LEU 1 to 5

← 5

Enter the desired Display Intensity Level (1-5). The display will actively dim or brighten as levels are changed.

PROGRAMMING SECURITY CODE

CodE 000 to 999

← 000

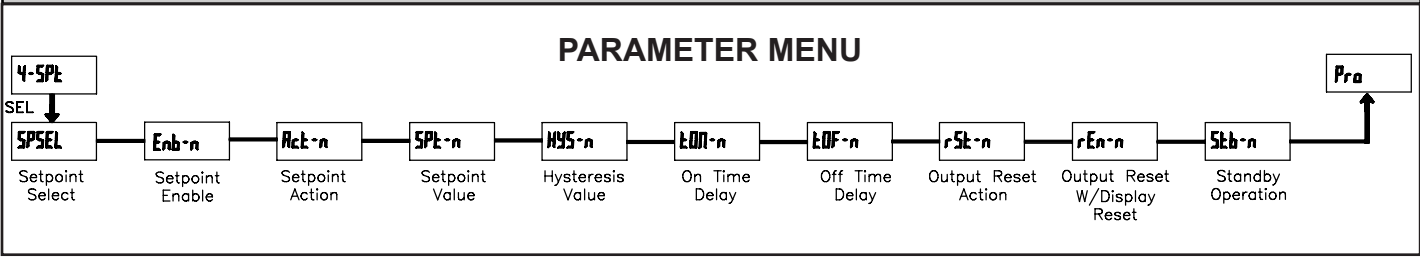
The Security Code determines the programming mode and the accessibility of programming parameters. This code can be used along with the Program Mode Lock-out (P-Loc) in the User Input Function parameter (Module 1).

Two programming modes are available. Full Programming mode allows all parameters to be viewed and modified. Quick Programming mode permits only the Setpoint values to be modified, but allows direct access to these values without having to enter Full Programming mode.

Programming a Security Code other than 0, requires this code to be entered at the CodE prompt in order to access Full Programming mode. Depending on the code value, Quick Programming may be accessible before the CodE prompt appears (see chart).

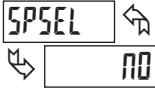
| USER INPUT FUNCTION | USER INPUT STATE | SECURITY CODE | MODE WHEN "SEL" BUTTON IS PRESSED | FULL PROGRAMMING MODE ACCESS |
|---------------------|------------------|---------------|-----------------------------------|--|
| not P-Loc | _____ | 0 | Full Programming | Immediate Access |
| | | 1-99 | Quick Programming | After Quick Programming with correct code entry at CodE prompt * |
| | | 100-999 | CodE prompt | With correct code entry at CodE prompt * |
| P-Loc | Active | 0 | Programming Lock | No Access |
| | | 1-99 | Quick Programming | No Access |
| | | 100-999 | CodE prompt | With correct code entry at CodE prompt * |
| | Not Active | 0-999 | Full Programming | Immediate Access |

5.4 MODULE 4 - SETPOINT OUTPUT PARAMETERS (4-SPt)



The Setpoint Output Parameters are only active when an optional output module is installed in the meter.

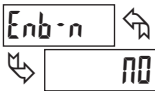
SETPOINT SELECT



NO SP-1 SP-2

Enter the setpoint (output) to be programmed. The *n* in the following parameters will reflect the chosen setpoint number. After the chosen setpoint is completely programmed, the display will return to SPSEL. Repeat steps for each setpoint to be programmed. Select NO to exit the module. The number of setpoints available is setpoint output card dependent.

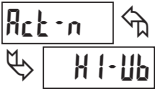
SETPOINT ENABLE



YES NO

Select YES to enable Setpoint *n* and access the setup parameters. If NO is selected, the unit returns to SPSEL and Setpoint *n* is disabled.

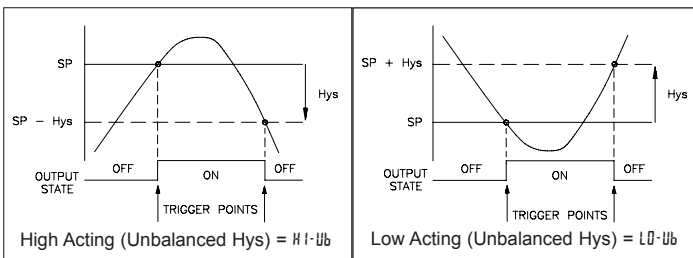
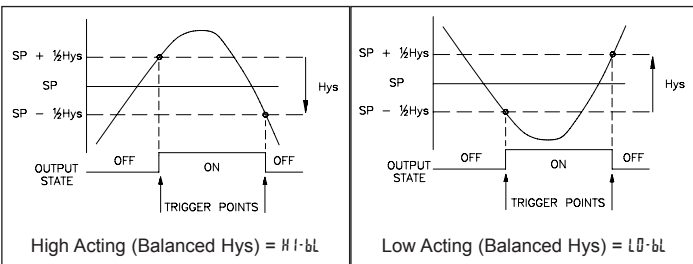
SETPOINT ACTION



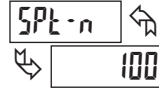
HI-bL LO-bL HI-Ub LO-Ub

Enter the action for the selected setpoint (output). See Setpoint Output Figures for a visual detail of each action.

- HI-bL = High Acting, with balanced hysteresis
- LO-bL = Low Acting, with balanced hysteresis
- HI-Ub = High Acting, with unbalanced hysteresis
- LO-Ub = Low Acting, with unbalanced hysteresis



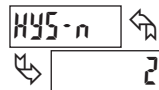
SETPOINT VALUE



-9999 to 99999

Enter the desired setpoint value. The decimal point position for the setpoint and hysteresis values follow the selection set in Module 1.

HYSTERESIS VALUE

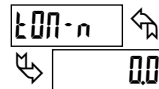


1 to 59999

Enter desired hysteresis value. See Setpoint Output Figures for visual explanation of how setpoint output actions (balanced and unbalanced) are affected by the hysteresis. When the setpoint is a control output, usually balanced hysteresis is used. For alarm applications, usually unbalanced hysteresis is used. For unbalanced hysteresis modes, the hysteresis functions on the low side for high acting setpoints and functions on the high side for low acting setpoints.

Note: Hysteresis eliminates output chatter at the switch point, while time delay can be used to prevent false triggering during process transient events.

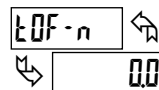
ON TIME DELAY



00 to 5999 Sec

Enter the time value in seconds that the output is delayed from turning on after the trigger point is reached. A value of 0.0 allows the meter to update the output status per the response time listed in the Specifications.

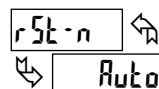
OFF TIME DELAY



00 to 5999 Sec

Enter the time value in seconds that the output is delayed from turning off after the trigger point is reached. A value of 0.0 allows the meter to update the output status per the response time listed in the Specifications.

OUTPUT RESET ACTION



Auto LATCH L-dLY

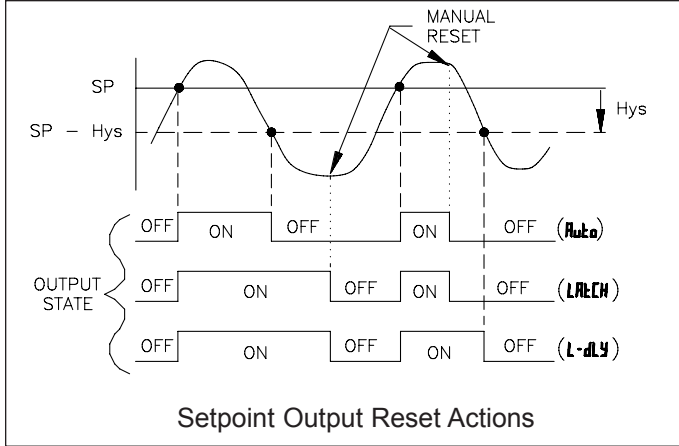
Enter the reset action of the output. See figure for details.

Auto = Automatic action; This action allows the output to automatically reset off at the trigger points per the Setpoint Action shown in Setpoint Output Figures. The "on" output may be manually reset (off) immediately by the front panel RST button or user input. The output remains off until the trigger point is crossed again.

LATCH = Latch with immediate reset action; This action latches the output on at the trigger point per the Setpoint Action shown in Setpoint Output Figures. Latch means that the output can only be turned off by the front panel RST button or user input manual reset, serial reset command or meter power cycle. When the user input or RST button is activated (momentary action), the

corresponding “on” output is reset immediately and remains off until the trigger point is crossed again. (Previously latched alarms will be off if power up Display Value is lower than setpoint value.)

L-dLY = Latch with delay reset action; This action latches the output on at the trigger point per the Setpoint Action shown in Setpoint Output Figures. Latch means that the output can only be turned off by the front panel **RST** button or user input manual reset, serial reset command or meter power cycle. When the user input or **RST** button is activated (momentary action), the meter delays the event until the corresponding “on” output crosses the trigger off point. (Previously latched outputs are off if power up Display Value is lower than setpoint value. During a power cycle, the meter erases a previous **L-dLY** reset if it is not activated at power up.)



OUTPUT RESET WITH DISPLAY RESET



This parameter enables the **RST** button or user input to reset the output when the display is reset.

Note: For this parameter to operate, the **RST** button or User Input being used must be set to **dSP** and the Input value must be displayed. If these conditions are not met, the output will not reset.

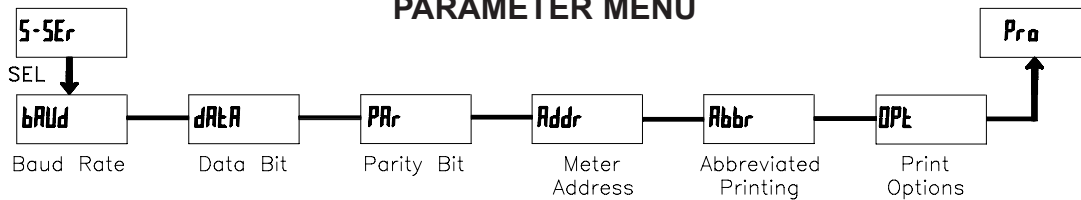
STANDBY OPERATION



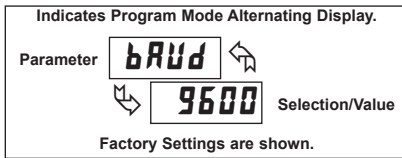
When **YES**, the output is disabled (after a power up) until the trigger point is crossed. Once the output is on, the output operates normally per the Setpoint Action and Output Reset Action.

5.5 MODULE 5 - SERIAL SETUP PARAMETERS (5-5Er)

PARAMETER MENU



Module 5 is the programming module for the Serial Communications Parameters. These parameters are used to match the serial settings of the LD with those of the host computer or other serial device.



BAUD RATE



Set the baud rate to match that of other serial communications equipment. Normally, the baud rate is set to the highest value that all of the serial communications equipment is capable of transmitting and receiving.

DATA BIT



Select either 7- or 8-bit data word length. Set the word length to match the other serial communications equipment on the serial link.

PARITY BIT



This parameter only appears when the Data Bit parameter is set to a 7-bit data word length. Set the parity bit to match that of the other serial equipment on the serial link. The meter ignores parity when receiving data and sets the parity bit for outgoing data. If parity is set to **NO**, an additional stop bit is used to force the frame size to 10 bits.

METER ADDRESS



Enter the serial node address. With a single unit, an address is not needed and a value of zero can be used (RS232 applications). Otherwise, with multiple bussed units, a unique address number must be assigned to each meter. The node address applies specifically to RS485 applications.

ABBREVIATED PRINTING



This parameter determines the formatting of data transmitted from the meter in response to a Transmit Value command or a Block Print Request. Select `00` for a full print transmission, consisting of the meter address, mnemonics, and parameter data. Select `9E5` for abbreviated print transmissions, consisting of the parameter data only. This setting is applied to all the parameters selected in the PRINT OPTIONS. (Note: If the meter address is 0, the address will not be sent during a full transmission.)

PRINT OPTIONS



This parameter selects the meter values transmitted in response to a Print Request. A print request is also referred to as a block print because more than one parameter can be sent to a printer or computer as a block.

Selecting `9E5` displays a sublist for choosing the meter parameters to appear in the print block. All active parameters entered as `9E5` in the sublist will be transmitted during a block print. Parameters entered as `00` will not be sent.

The "Print All" (`Print ALL`) option selects all meter values for transmitting (`9E5`), without having to individually select each parameter in the sublist.

Note: Inactive parameters will not be sent regardless of the print option setting. The Setpoint value will not be sent unless the setpoint is enabled

| DISPLAY | DESCRIPTION | FACTORY SETTING | MNEMONIC |
|--------------------|-------------|------------------|----------|
| <code>INP</code> | Input | <code>9E5</code> | INP |
| <code>HI</code> | Maximum | <code>00</code> | MAX |
| <code>LO</code> | Minimum | <code>00</code> | MIN |
| <code>SP1-1</code> | Setpoint 1 | <code>00</code> | SP1 |
| <code>SP1-2</code> | Setpoint 2 | <code>00</code> | SP2 |

Sending Serial Commands and Data

When sending commands to the meter, a string containing at least one command character must be constructed. A command string consists of a command character, a value identifier, numerical data (if writing data to the meter) followed by a command terminator character, * or \$.

Command Chart

| Command | Description | Notes |
|---------|--------------------------------|--|
| N | Node (meter) Address Specifier | Address a specific meter. Must be followed by one or two digit node address. Not required when node address = 0. |
| T | Transmit Value (read) | Read a register from the meter. Must be followed by a register ID character. |
| V | Value Change (write) | Write to register of the meter. Must be followed by a register ID character and numeric data. |
| R | Reset | Reset a count value or the output. Must be followed by a register ID character |
| P | Block Print Request (read) | Initiates a block print output. Registers in the print block are selected in Print Options. |

Command String Construction

The command string must be constructed in a specific sequence. The meter does not respond with an error message to illegal commands. The following procedure details construction of a command string:

- The first 2 or 3 characters consist of the Node Address Specifier (N) followed by a 1 or 2 character node address number. The node address number of the meter is programmable. If the node address is 0, this command and the node address itself may be omitted. This is the only command that may be used in conjunction with other commands.
- After the optional address specifier, the next character is the command character.
- The next character is the register ID. This identifies the register that the command affects. The P command does not require a register ID character. It prints all the active selections chosen in the Print Options menu parameter.
- If constructing a value change command (writing data), the numeric data is sent next.
- All command strings must be terminated with the string termination characters * or \$. The meter does not begin processing the command string until this character is received. See timing diagram figure

Register Identification Chart

| ID | Value Description | MNEMONIC | Applicable Commands | Transmit Details (T and V) |
|----|-------------------|----------|---------------------|-----------------------------------|
| A | Input | INP | T | 5 digit |
| B | Maximum | MAX | T, R | 5 digit |
| C | Minimum | MIN | T, R | 5 digit |
| D | Setpoint 1 | SP1 | T, R, V | 5 digit positive/4 digit negative |
| E | Setpoint 2 | SP2 | T, R, V | 5 digit positive/4 digit negative |

Command String Examples:

- Node address = 17, Write 350 to the Setpoint 1 value
String: N17VD350\$
- Node address = 5, Read Input, response time of 50 msec min
String: N5TA*
- Node address = 31, Request a Block Print Output, response time of 2 msec min
String: N31P\$

Transmitting Data to the Meter

Numeric data sent to the meter must be limited to transmit details listed in the Register Identification Chart. Leading zeros are ignored. Negative numbers must have a minus sign. The meter ignores any decimal point and conforms the number to the scaled resolution. (For example: The meter's scaled decimal point position is set for 0.0 and 25 is written to a register. The value of the register is now 2.5. In this case, write a value of 250 to equal 25.0).

Note: Since the meter does not issue a reply to value change commands, follow with a transmit value command for readback verification.

Receiving Data From The Meter

Data is transmitted from the meter in response to either a transmit command (T), a block print request command (P) or a User Input print request. The response from the meter is either a full field transmission or an abbreviated transmission, depending on the selection chosen in Module 5.

Full Field Transmission

| Byte | Description |
|------|--|
| 1, 2 | 2 byte Node Address field [00-99] |
| 3 | <SP> (Space) |
| 4-6 | 3 byte Register Mnemonic field |
| 7-18 | 12 byte data field; 10 bytes for number, one byte for sign, one byte for decimal point |
| 19 | <CR> (carriage return) |
| 20 | <LF> (line feed) |
| 21 | <SP>* (Space) |
| 22 | <CR>* (carriage return) |
| 23 | <LF>* (line feed) |

* These characters only appear in the last line of a block print.

The first two characters transmitted are the meter address. If the address assigned is 0, two spaces are substituted. A space follows the meter address field. The next three characters are the register mnemonic, as shown in the Register Identification Chart.

The numeric data is transmitted next. The numeric field (bytes 7 to 18) is 12 characters long. When a requested counter or rate value exceeds the meter's display limits, an * (used as an overflow character) replaces a space in byte 7. Byte 8 is always a space.

The remaining ten positions of this field consist of a minus sign (for negative values), a floating decimal point (if applicable), and eight positions for the requested value. The data within bytes 9 to 18 is right-aligned with leading spaces for any unfilled positions.

The end of the response string is terminated with a <CR> and <LF>. After the last line of a block print, an extra <SP>, <CR> and <LF> are added to provide separation between the print blocks.

Abbreviated Transmission

| Byte | Description |
|------|--|
| 1-12 | 12 byte data field, 10 bytes for number, one byte for sign, one byte for decimal point |
| 13 | <CR> (carriage return) |
| 14 | <LF> (line feed) |
| 15 | <SP>* (Space) |
| 16 | <CR>* (carriage return) |
| 17 | <LF>* (line feed) |

* These characters only appear in the last line of a block print.

The abbreviated response suppresses the node address and register ID, leaving only the numeric part of the response.

Meter Response Examples:

- Node address = 17, full field response, Input = 875
17 INP 875 <CR><LF>
- Node address = 0, full field response, Setpoint 1 = -250.5
SPT1 -250.5<CR><LF>
- Node address = 0, abbreviated response, Setpoint 2 = 250, last line of block print
250<CR><LF><SP><CR><LF>

Command Response Time

The meter can only receive data or transmit data at any one time (half-duplex operation). During RS232 transmissions, the meter ignores commands while transmitting data, but instead uses RXD as a busy signal. When sending commands and data to the meter, a delay must be imposed before sending another command. This allows enough time for the meter to process the command and prepare for the next command.

At the start of the time interval t_1 , the computer program prints or writes the string to the com port, thus initiating a transmission. During t_1 , the command characters are under transmission and at the end of this period, the command terminating character (* or \$) is received by the meter. The time duration of t_1 is dependent on the number of characters and baud rate of the channel.

$$t_1 = (10 \text{ times the \# of characters}) / \text{baud rate}$$

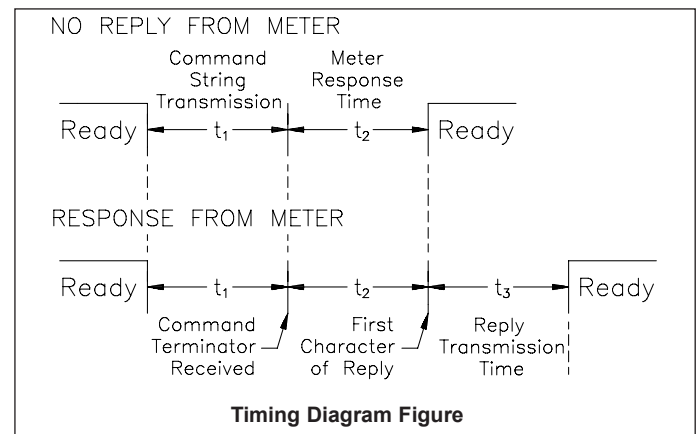
At the start of time interval t_2 , the meter starts the interpretation of the command and when complete, performs the command function. This time interval t_2 varies. If no response from the meter is expected, the meter is ready to accept another command.

If the meter is to reply with data, the time interval t_2 is controlled by the use of the command terminating character. The "*" terminating character results in a response time of 50 msec. minimum. This allows sufficient time for the release of the sending driver on the RS485 bus. Terminating the command line with '\$' results in a response time (t_2) of 2 msec. minimum. The faster response time of this terminating character requires that sending drivers release within 2 msec. after the terminating character is received.

At the beginning of time interval t_3 , the meter responds with the first character of the reply. As with t_1 , the time duration of t_3 is dependent on the number of characters and baud rate of the channel. At the end of t_3 , the meter is ready to receive the next command.

$$t_3 = (10 \text{ times the \# of characters}) / \text{baud rate}$$

The maximum serial throughput of the meter is limited to the sum of the times t_1 , t_2 and t_3 .

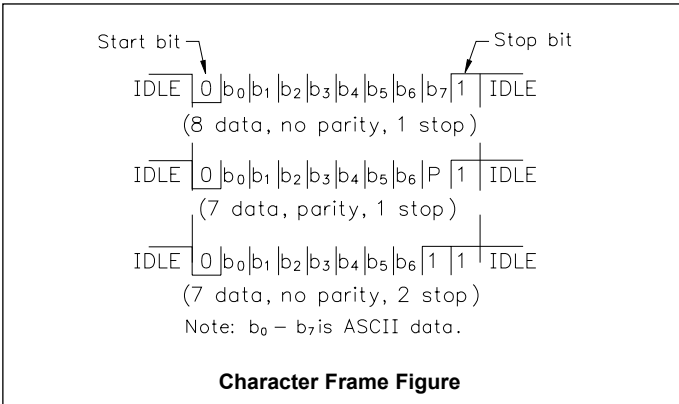


Communication Format

Data is transferred from the meter through a serial communication channel. In serial communications, the voltage is switched between a high and low level at a predetermined rate (baud rate) using ASCII encoding. The receiving device reads the voltage levels at the same intervals and then translates the switched levels back to a character. The voltage level conventions depend on the interface standard. The table lists the voltage levels for each standard.

| LOGIC | INTERFACE STATE | RS232* | RS485* |
|----------------------------------|-----------------|----------------------|---------------|
| 1 | mark (idle) | TXD,RXD; -3 to -15 V | a-b < -200 mV |
| 0 | space (active) | TXD,RXD; +3 to +15 V | a-b > +200 mV |
| * Voltage levels at the Receiver | | | |

Data is transmitted one byte at a time with a variable idle period between characters (0 to ∞). Each ASCII character is “framed” with a beginning start bit, an optional parity bit and one or more ending stop bits. The data format and baud rate must match that of other equipment in order for communication to take place. The figures list the data formats employed by the meter.



Start Bit and Data Bits

Data transmission always begins with the start bit. The start bit signals the receiving device to prepare for reception of data. One bit period later, the least significant bit of the ASCII encoded character is transmitted, followed by the remaining data bits. The receiving device then reads each bit position as they are transmitted.

Parity Bit

After the data bits, the parity bit is sent. The transmitter sets the parity bit to a zero or a one, so that the total number of ones contained in the transmission (including the parity bit) is either even or odd. This bit is used by the receiver to detect errors that may occur to an odd number of bits in the transmission. However, a single parity bit cannot detect errors that may occur to an even number of bits. Given this limitation, the parity bit is often ignored by the receiving device. The meter ignores the parity bit of incoming data and sets the parity bit to odd, even or none (mark parity) for outgoing data.

Stop Bit

The last character transmitted is the stop bit. The stop bit provides a single bit period pause to allow the receiver to prepare to re-synchronize to the start of a new transmission (start bit of next byte). The receiver then continuously looks for the occurrence of the start bit. If 7 data bits and no parity is selected, then 2 stop bits are sent from the meter.

LD PROGRAMMING QUICK OVERVIEW

Press **PAR** key to enter Programming Mode.

